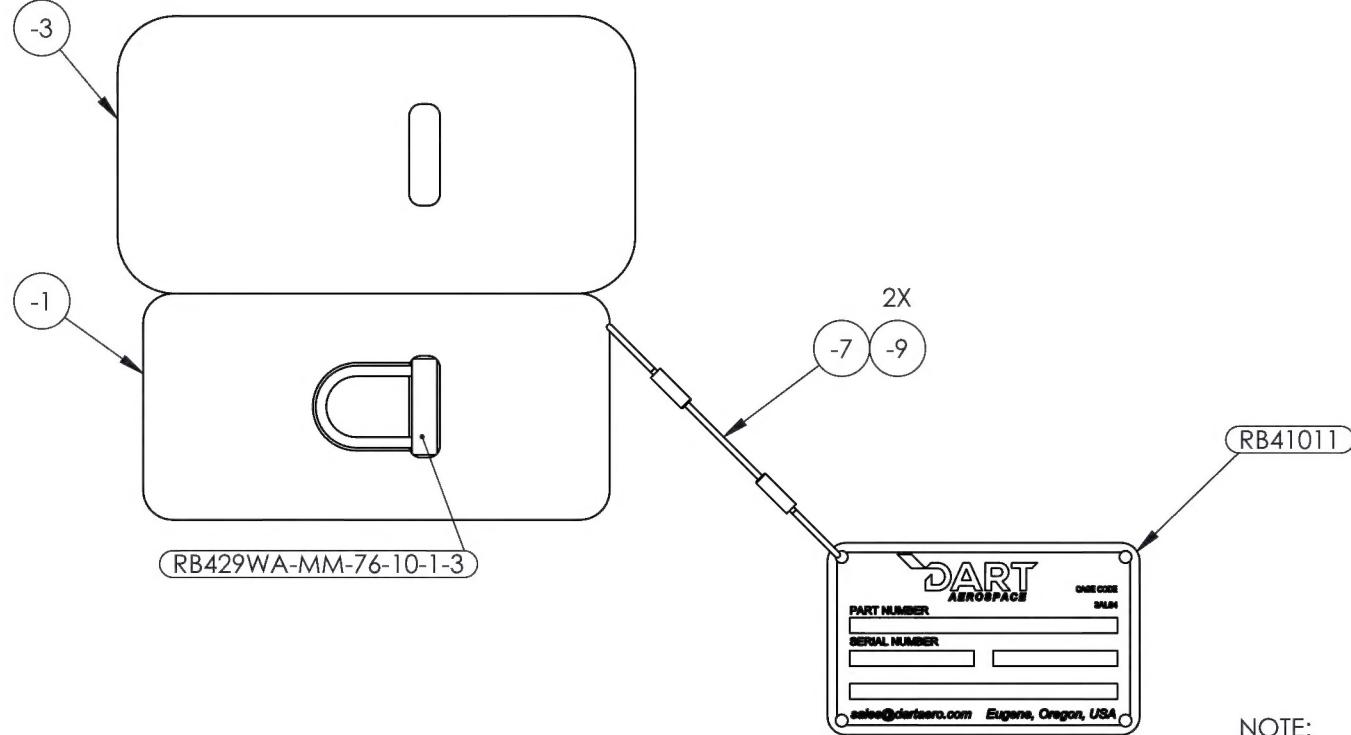


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REVISIONS					
REV	ECR	DESCRIPTION		DATE	INITIAL
1		RELEASED FOR PRODUCTION.		10/11/2016	RJC JAG



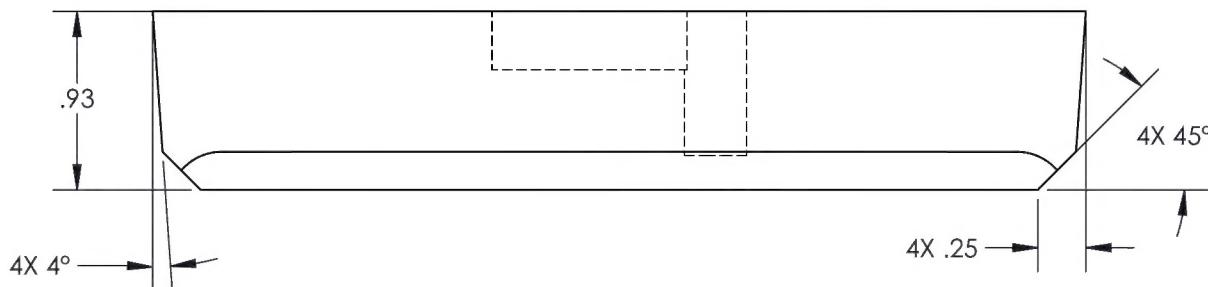
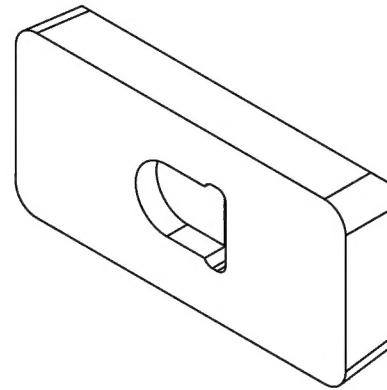
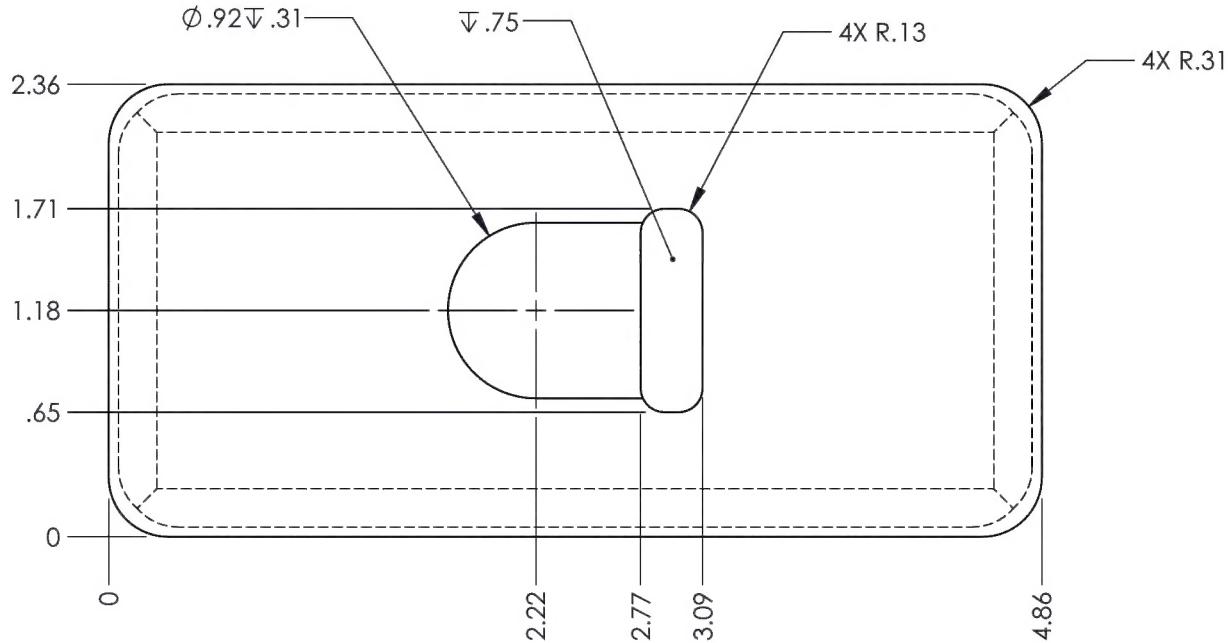
NOTE:  
REFERENCE FIGURE 76-10.

TITLE		DART AEROSPACE
PLA G/B ASSEMBLIES - REMOVAL AND INSTALLATION		
DWG NO.		REV
RBT18019		1
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8
FINISH		.XX ± .01 ANGLES ± 5°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY		USED ON MODEL
APPROVED: GILBERT		BELL 429
SCALE 1:2		DATE 10/7/2016
SHEET 1 OF 3		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429WA-MM-76-10-1-3	1	WORKAID ITEM No. 1			1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	.93 X 2.36 X 4.86 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM CUSHION	ETHAFOAM 220, BLACK	.43 X 2.89 X 5.39 (CASE SOLUTIONS)	3
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1015-E	N/S
		B/O	-7	1	LANYARD	COATED STEEL	Ø1/16 X 3 (CARR LANE #CL-2-C)	1
		B/O	-9	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

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REV		ECR		DESCRIPTION		DATE	INITIAL	APPROVED
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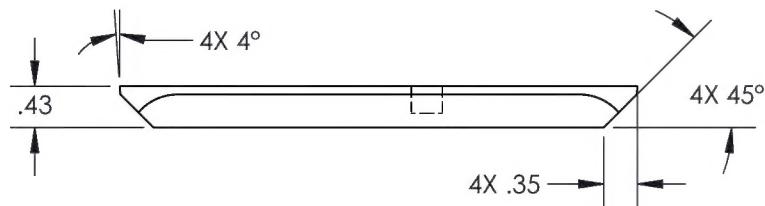
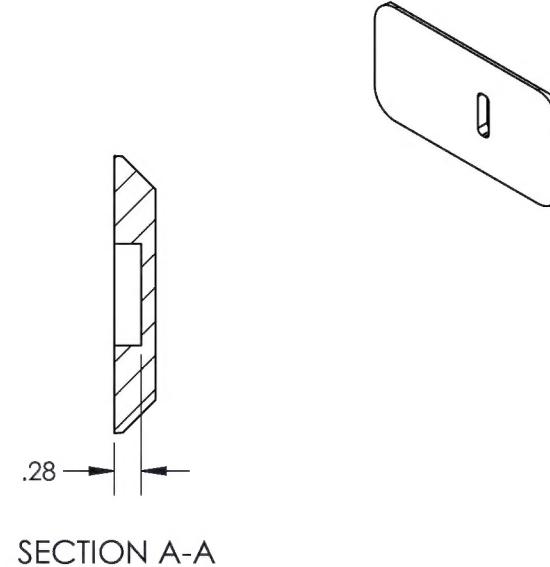
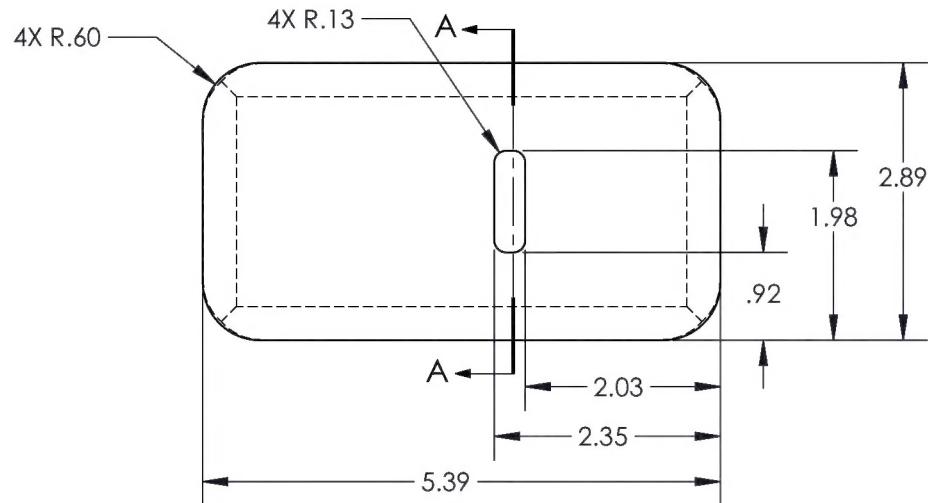


①  
BOTTOM FOAM

<b>DART</b> AEROSPACE	
TITLE PLA G/B ASSEMBLIES - REMOVAL AND INSTALLATION	
DWG NO.	RBT18019-1
REV	1
MAT'L	ETHAFOAM 220, BLACK
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	BELL 429
SCALE	1:1
DATE	10/7/2016
SHEET	2 OF 3

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(3)

TOP FOAM CUSHION

<b>DART</b> AEROSPACE	
TITLE	
PLA G/B ASSEMBLIES - REMOVAL AND INSTALLATION	
DWG NO.	RBT18019-3
REV	1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125
SPEC	✓
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
BELL 429	
SCALE	1:2
DATE	10/7/2016
SHEET 3 OF 3	